



# PERMANENT INTEGRATIVE SIMULTANEOUS TESTING EUROPE

# AUTOMOTIVE VALIDATION



Crta. N-340 km 17 11140 **Conil** - Cadiz - Spain Phone : +34 956445193

Nordenstadter Strasse 32 65207 **Wiesbaden** - Germany Phone : +49 6118905040

# Why MODUS HISPANICA ?

MODUS Hispanica S.L. is the leading service provider for the holistic validation method by, testing automotive products in the reality of the entire system, focusing on the European market conditions.

#### MAIN ACTIVITY :

Testing by durability runs for

- SYSTEM VALIDATION of total vehicle
- MODULE VALIDATION of modules & components

### VALIDATION EXPERIENCE :

**38 mio. km 1993 - 2008** 23 mio. kmSYSTEM VALIDATION 15 mio. kmMODULE VALIDATION

### SUBJECT :

Anticipatory analysis of product quality & reliability by neutral, highly experienced experts, evaluators & engineers.

#### **OBJECT**:

Passenger cars, motorbikes & light commercial vehicles. Production, pre-production & prototype vehicles.

### CLIENT BENEFIT :

- $\Rightarrow$  increased efficiency & reduced warranty costs ;
- $\Rightarrow$  increased customer satisfaction.



# What is **PISTE**?

PISTE is a validation method for quality monitoring, anticipative customer satisfaction, functionality & reliability.

#### PERMANENT

- **100.000 km** with increased stress in 6 months, time optimized
- Equivalent to 160.000 km complete vehicle life of **average European customer** in 10 years

#### **NTEGRATIVE**

- · Holistic entire vehicle system
- Interactions between integrated sub-systems & components
- **Coincidences** provoked by random circumstances of drivers, climate, roads.

### **SIMULTANEOUS**

- Part of vehicle development process
- Interdisciplinary
- Hand operations over night

### TESTING

- Real world, on open roads
- Simple thinking in a complex system

### EUROPE

- 40.000 km Spain Southern Europe
- 25.000 km Germany Central Europe
- 25.000 km Slovakia Eastern Europe
- **10.000 km Sweden** Northern Europe with 10% trailer towing in each country

# Why PISTE?

10% of OEM revenue is lost in quality issues, but can be reduced by using PISTE tool thanks to :

- Anticipated complete vehicle results
- European average
- no benches, simulation, proving grounds
  - $\Rightarrow$  increased efficiency
  - ⇒ reduced costs
  - ⇒ increased customer satisfaction

Project management by experienced engineers.

Mix of **professional drivers** representing European average : 30% female, age distribution.

Daily safety check & visual inspection, driving predefined routes & filling out logbook with comments & complaints.

**Country & road distributions** defined using number of vehicle registrations and road stress and scale factors for each area.

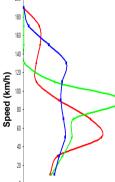
**Subjective evaluations** of brakes, chassis & total vehicle with rating 1-10 according to Subjective Evaluation Index.

**Test run control** 100% by GPS.



www.automodus.info

**MODUS HISPANICA - PISTE** 



% of time <sup>30%</sup>



# What do we measure ?

# MODUS Hispanica S.L. performs measurements & engineering analysis:

#### Standard measurements & tests

- Suspension alignment & body level
- Tyre wear & expected lifetime
- Brake wear, runout & expected lifetime
- Position of engine silent blocks
- Accessory drive belt tension
- Fuel & oil consumption
- Dust penetration
- Stone chipping impacts
- Interior noise
- Empty tank test
- Tightening torque of bolts
- Climate data
- GPS data & brake events at 1 Hz
- Dealer service evaluation

#### **Special tests:**

- Mountain & highway brake test
- Slalom & lane change
- Acceleration & max. speed
- Engine power & emissions
- TÜV general inspections



**MODUS HISPANICA - PISTE** 

# What do we report ?

#### Small & flexible company Easy & fast communication

**Daily reporting** in case of urgent issues or breakdown.

#### Weekly report using FTP server:

- Daily shift data : driven routes & mileage
- Fuel & oil consumption
- Detailed description of new complaints illustrated with pictures & measurement data

# Final report & presentation of results at end of test:

- Conclusion
- Main complaints & strong points
- · List of all complaints
- · List of disassembled parts
- Subjective evaluation results
- All measurement results
- All special test results
- Product improvement recommendations





### www.automodus.info